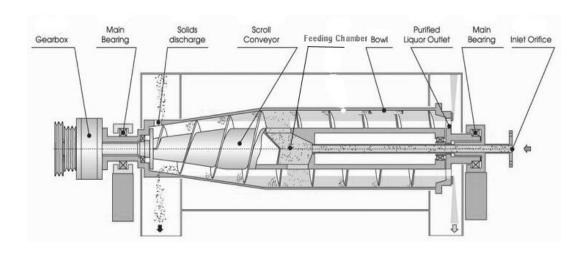


CENTRIFUGES

Centrifuges are used to process unweighted and weighted, water-based and oil-base drilling fluids. The 3400 series centrifuge uses high G-forces to separate fine solids from liquids. The 3400 is fed from the solids end of the conveyor. Mud is introduced in the feed chamber through a feed tube and exits in to the bowl via four nozzles. The 3400 is able to exert up to 2,870 G's on the mud. It has a fixed drive unit and has customized hardware and software packages that can be designed to meet specific installation and operation needs. With a processing capacity up to 200 gal/min the 3400 series centrifuge offers outstanding performance over a wide range of drilling applications and conditions.

3400 FEATURES	3400 BENEFITS	
	Ample capacity for utilization in a variety of drilling	
200 gal/min maximum processing capacity	applications and conditions	
52:1 ratio planetary gearbox	Reduced motor size	
Case baffle gasket	Keeps separation streams apart	
Case gaskets	Contain process materials within the case	
Fluid fed from solids end	Shorter feed tube with less vibration	
Flush connections	Aid in cleaning excess material from inside the case	
Roller and ball bearings	Offer long life and low maintenance	
Scroll fitted entirely with sintered tungsten	Offers abrasion resistance for maximum operational	
carbide tiles	life and low maintenance	
	Provide corrosion resistance for long life, smooth	
Stainless steel forged bowl and heads	operation and low maintenance	
Stainless steel case	Offers high strength and corrosion resistance	
	Provides torque overload protection. Shuts down both	
Torque overload mechanism	the centrifuge and feed pump in overload situations	
	Automatically disables operation in situations of high	
Vibrations switch shut-off mechanism	vibration	

IFS 3400 CENTRIFUGE



3400 SPECIFICATIONS AND DIMENSIONS				
General	IFS 3400	Rotating Assembly	IFS 3400	
Length	98 inches	Conveyor Pitch	4.25 inches	
Width	69 inches	Conveyor Type	single	
Height	44 inches	Feed Chamber Discharge Type	4 Nozzles	
Weight	4800 pounds	Gearbox Type	2 Stage, Planetary	
Bowl Diameter	14 inches	Gearbox Ratio	52:1	
Bowl Length	49.5 inches			
Maximum Bowl Speed	3800 rpm	Power Requirements	IFS 3400	
Typical bowl Speed	2200 rpm	Main Drive Motor	40 hp	
Maximum Processing Capacity	200 gal/min	Back Drive Motor	N / A	
Drive Type	Electric	Voltage	480 vac	
Maximum G-Force	2870			